

A REVIEW ON ANYWHERE FRIDGE (PELTIER MODULE)

Lamkhade Shivam Santosh

Student

Department Off mechanical engineering
of Institution College of engg.
university of Pune, Maharashtra India

Aatkari Omkar Subhash

Student

Department of mechanical engineering of Samarth group
Samarth group of institution College of engg.
university of Pune, Maharashtra India

Patole Samadhan Rajendra

Student

Department of mechanical engineering
Samarth group of institutions College of engg.
University of Pune, Maharashtra India

Aher Kunal Bhausaheb

Student

Department of mechanical engineering
Samarth group of institution College of engg.
university of Pune, Maharashtra India

GUIDE NAME

Prof. Ghadge S.S.

Department of mechanical engineering
Samarth group of institutions College of engineering
University of Pune, Maharashtra India

ABSTRACT

The past few decades have seen study on refrigeration utilizing thermoelectric cooling techniques because of its advantages over vapor-compression refrigerators, including its compact size, flexible shape, invulnerability to leaks, and lack of moving parts or circulating fluid. Similarly, transporting portable refrigerators that contain refrigerants is not only hazardous but also a major headache. At its prototype size, this portable mini refrigerator can chill many 200 ml bottles or a soft drink canister. Based on the outcome, a more refined model can be built. Our attempt to create an environmentally friendly refrigerator that doesn't require dealing with a car's various compartments or the installation of a separate refrigeration compartment in a car.

Keyword :- : Peltier; Refrigeration; Thermoelectric; Cooling; Temperature

➤ **Introduction:**

Refrigeration is the process of lowering and/or maintaining a system's or space's temperature below that of the surrounding air. To put it another way, refrigeration is artificially produced cooling. Heat is taken out of one low-temperature reservoir and added to another high-temperature reservoir. Although mechanical means are the conventional means of driving energy transfer, other techniques, such as heat, magnetism, electricity, or lasers, can also be used. Air conditioning, cryogenics, commercial freezers, and residential refrigerators are just a few of the many uses for refrigeration. Heat pumps are comparable to air conditioners in various ways, but they can also be made to be reversible and utilize the heat output of the refrigeration process.

➤ **Literature review**

These utilize less energy since traditional appliances, such heaters and refrigerators, use a lot of power—between 200 and 1500 watts. The Peltier module (TEC1-12706), which is used in the proposed model, is based on the Peltier effect and exhibits heating on one side plate and cooling on the other dependent on

supply voltage biasing. Additionally, the Fresnel lens heat collector technology is employed to increase heating effectiveness. In light of this, a model for energy conservation is put forth, and Hongxia Xi, Lingai Luo, et al. [1] note in their paper that the global energy crisis has always been a significant concern. Everybody has to utilize equipment for both heating and cooling purposes and consume less energy because the demand for energy is growing daily.

[2] In his work, he describes a home refrigerator that features an inside component that uses thermoelectric technology to create ice cubes. A computational model has been used in its design. Phase change equations as well as thermoelectric and heat transport equations are solved by this model. The thermoelectric parameters as a function of temperature and boundary conditions are the inputs. These include the voltage applied to the Peltier module and the room temperature. The temperature readings for each component of the thermoelectric ice maker and the ice manufacturing system are the outputs.

Wang Tian-Hu and others [3] The cooling capabilities of several prototype thermoelectric refrigerators are examined in published materials, and their coefficient of performance, heat-pumping capacity, and cooling-down rate are assessed. A thermoelectric refrigerator's coefficient of performance is determined to be between 0.3 and 0.5 with an average working temperature of 5 °C and an ambient temperature of 25 °C. Using experimental data from this work, a realistic model is also used to evaluate the possible increase in a thermoelectric refrigerator's cooling performance. The findings indicate that enhancements in heat exchanger efficiency, thermal interfaces, and module contact resistances can lead to a higher COP.

many prototype thermoelectric refrigerators are examined, and their cooling capabilities are assessed in terms of heat-pumping capacity, coefficient of performance, and

capacity to pump heat and rate of cooling down. A thermoelectric refrigerator's coefficient of performance is determined to be between 0.3 and 0.5 with an average working temperature of 5 °C and an ambient temperature of 25 °C. Using experimental data According to Navdeep Jakhar et al.'s paper [4], the global energy crisis has long been a significant concern. Everybody needs appliances that use less energy since typical appliances, such heaters and refrigerators, utilize a lot of power, ranging from 200 to 1500 watts, and the need for energy is growing daily. The Peltier module (TEC1-12706), which is used in the proposed model, is based on the Peltier effect and exhibits heating on one side plate and cooling on the other dependent on supply voltage biasing. Additionally, the Fresnel lens heat collector technology is employed to increase heating effectiveness. Therefore, a model that uses less energy and can be utilized for both heating and cooling is offered in the area of energy saving.

D. Astrain and associates [5] In his work, he describes a home refrigerator that features an inside component that uses thermoelectric technology to create ice cubes. A computational model has been used in its design. Phase change equations as well as thermoelectric and heat transport equations are solved by this model. The thermoelectric parameters as a function of temperature and boundary conditions are the inputs. These include the voltage applied to the Peltier module and the room temperature. The temperature readings for each component of the thermoelectric ice maker and the ice manufacturing system are the outputs. Gao Min and others [6] Publications pertaining to from this work, a realistic model is also used to evaluate the possible increase in a thermoelectric refrigerator's cooling performance. The findings indicate that enhancements in heat exchanger efficiency, thermal interfaces, and module contact resistances can lead to a higher COP. Awasthi, Mayank, et al. [7] Examine the problems associated with global warming and explain how the increased need for refrigeration worldwide—for things like air conditioning, food preservation, vaccine storage, medical services, and electronic device cooling—has resulted in the creation of more power and

Consequently, there has been an increase in CO₂ emissions worldwide, which has contributed to global Warming and Climate change.

➤ **Methodology :-**

The thermoelectric module, aluminum tin, MDF sheets, finned surface (or heat sink), and cooling fan are the main parts of the thermoelectric refrigerator. The refrigerator in this study was designed using a single thermoelectric module. a battery that stores chemical energy in the form of electricity. The battery is connected to the module and fan. Nuts and bolts are used to assemble the complete setup inside a wooden box. The module is positioned with its hot side facing the heat sink and its cold side facing a spacer block that has been greased with thermal grease. To reject the excess heat, the fan is studded to the heat sink. Polystyrene is used as insulation for aluminum containers.

Module cooling moves to the spacer block and container. A digital meter is connected to a thermos couple in order to measure the temperature inside the container.

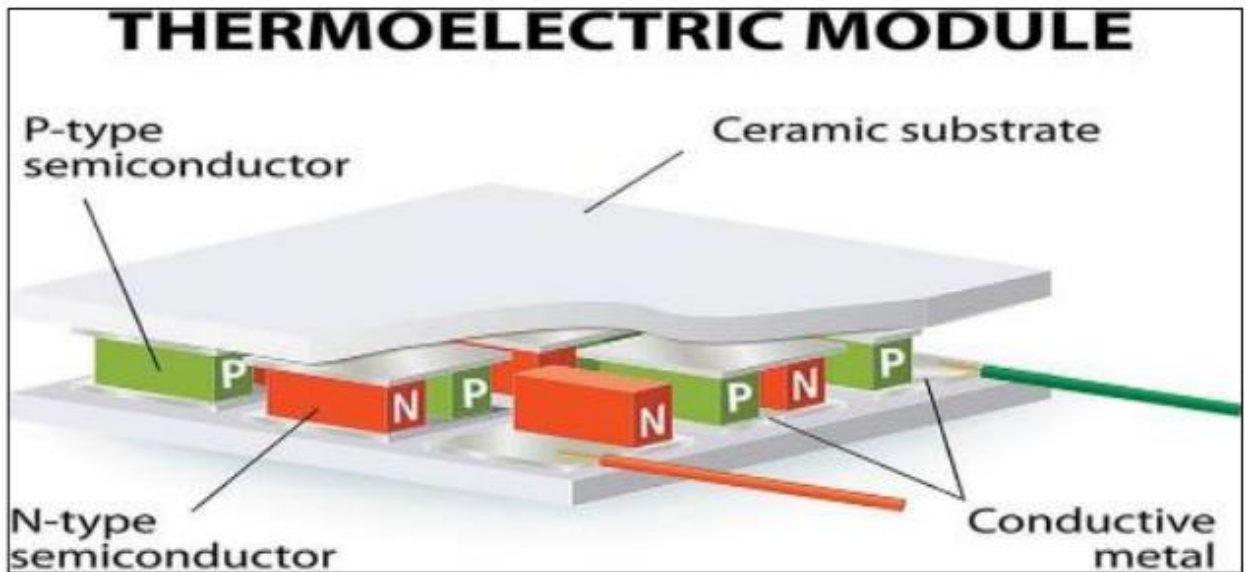


Figure 1 Thermoelectric Module

- data logger in order to convert and record the electric current in temperature units. While the thermoelectric module's cold side was used to chill the refrigerator cabinet, its hot side was fastened to the heat sink. To more effectively discharge heat into the atmosphere, the heat sink was fastened to the thermoelectric module's hot side. The fan, which served primarily to aid in rejecting excess heat into the atmosphere, was attached to the rear of the heat sink. Evidently, the thermoelectric module's hot side will continue to rise in temperature while its cold side will continue to drop.

Conclusion

$$Q(\text{rej}) = (m \cdot c_p \cdot \Delta T) / t$$

M=mass Cp=specific heat
 ΔT=change in temperature
 T =time

$$Q(\text{rej ratio}) = 100\text{th time of } Q(\text{rej})$$

$$COP = 1 / (1 - Q(\text{rej ratio}))$$

Peltier module Surface area = L*W
 Length = 40 mm
 Width = 40 mm
 Peltier module Surface area = 40*40
 Volume of the box = L*W*H L = length
 W = width H = height
 Outer Volume of the box = 10.5*8*8.5 i3
 Inner Volume of the box = 9.5*7*7.5(6 lit)
 Solar panel dimentions for 12 v output =164*99

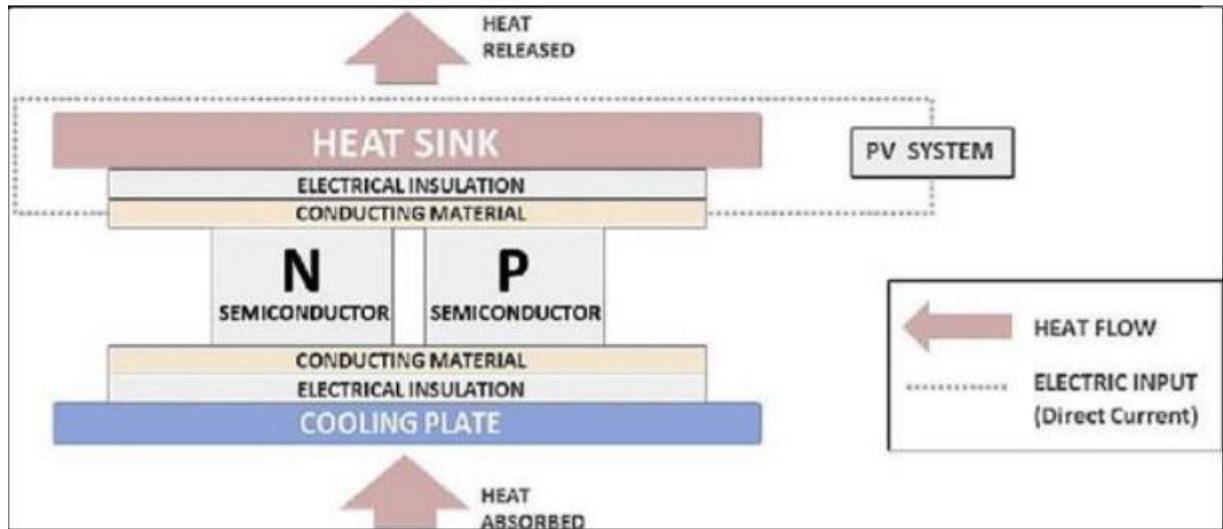


Figure 2 Simplified Scheme of TE Module

➤ Refrigeration research

When Scottish scholar William Cullen invented a refrigerating machine in 1755, artificial refrigeration history officially began. Diethyl ether was placed in a partially vacuum container by Cullen using a pump. As the container boiled, heat from the surrounding air was drawn into it. At Cambridge University in England in 1758, Benjamin Franklin and John Hadley, a chemistry professor, worked together on a project looking at the idea of evaporation as a quick way to cool an object. The fact that extremely volatile liquids, such as ether and alcohol, can evaporate and lower an object's temperature below the freezing point of water was verified by them. They employed a bellows to speed up the evaporation process and a mercury thermometer bulb as their object in their experiment, which involved lowering the temperature.

°C (7 °F) in the thermometer bulb, whereas the ambient temperature was 18 At.°C (65 °F), the experiment even produced a small amount of ice, but it was not useful. The experiment was ended when they reached -14 °C (7°F), noting that a thin layer of ice formed on the surface of the thermometer bulb shortly after they passed the freezing point of water, which is 0 °C (32°F). The thickness of the ice mass was around 6.4 millimeters (1/4 in). Benjamin Franklin said, "From this experiment, one may see the possibility of freezing a man to death on a warm summer's day".

Oliver Evans, an American inventor, outlined a closed vapor-compression refrigeration cycle for making ice using ether in a vacuum in 1805. Michael Faraday, an English scientist, used high pressure and low temperatures to liquefy ammonia and other gases in 1820. In 1834, American expatriate Jacob Perkins created the first functional vapor-compression refrigeration system in Great Britain.

throughout the globe. As he explained in his invention, it was a closed cycle that could run continuously. I am able to use volatile fluids to create the chilling or freezing of fluids while also continuously condensing such volatile fluids and putting them back into operation waste-free. Even though his prototype system was not economically successful, it functioned. An American physician named John Gorrie attempted a similar project in 1842 and succeeded in building a functional prototype, but it was a commercial failure. Similar to most medical professionals of the era, Gorrie believed that excessive exposure to tropical heat resulted in bodily and mental deterioration and the spread of illnesses like malaria. It was he who came up with the idea to use his refrigeration system.

to prevent illness by cooling the air in households and hospitals for comfort. In 1850, American engineer Alexander Twining obtained a British patent for an ether-based vapor compression device.

➤ **Result and discussion:-**

In order to control temperature, thermoelectric coolers are typically utilized in scientific instruments for electrical and optoelectronic systems. It is also occasionally employed in temperature-controlled devices, such as laser temperature and infrared detectors International Journal of Science and Research Archive, 2023, 09(01), 704–711 709. Building small-scale thermoelectric cooling units for various purposes is therefore very convenient. As a result, as illustrated in figure, we have built a small thermoelectric refrigerator for this investigation. Using the governing equations, a computer simulation is also included in the study. Figure depicts a thermal resistance circuit used to show how energy moves from inside the cooler to the outside. The tiny thermoelectric cooler has an external heat sink, an internal heat sink, and a thermoelectric model.

The external and interior heat sink resistances are denoted by R1 and R2. It is crucial to understand the design specifications for a tiny Peltier cooler, including how much heat is evacuated from the internal heat sink, how much external electric power is needed, and how much energy must be delivered to the TEC to shift from a low temperature to a high temperature. The coefficient of performance (COP) is used to evaluate the tiny cooler's performance. The heat rejection ratio Q(rej) determines the COP. Q(rej) can be expressed as the product of (m(mass)*cp(specific heat)*ΔT (temperature change)) divided by the time (t).

$$Q(\text{rej}) = (m * cp * dT) / t$$

We have taken the mass and cp values of water as the preferred liquid into considerations.

M of water in 5lit volume= 5kg

Cp of water = 4.186 kj/kgk

dT(change in temperature) => (45- 28) =17

t (time) => 5min = 300sec

$Q(\text{rej}) = (5 * 4.186 * 17) / 300$

$Q(\text{rej}) = 1.186$

$COP = 1 / (1 - Q(\text{rej ratio}))$

$COP = 1 / (1 - 0.01186)$

$COP = 1.012$



Figure 3 Fabricated model of the mini refrigerator

➤ Conclusion

Using fancoole heat sinks and a thermoelectric Peltier cell, a miniature Peltier cooler was created. When creating a small cooler for a particular purpose, the Peltier thermoelectric module offers a great deal of potential to replace the bulky traditional vapour refrigeration system. The aim of this research is to develop, produce, and verify a model of the minimum thermoelectric cooler that functions under real-world circumstances. In order to forecast the Peltier cooler's performance, this study involved modeling its theoretical foundation. The temperature differential between the cooler box's interior and the surrounding air was originally assumed for the theoretical modeling. The simulation employed the assumed value to forecast the Peltier cell surfaces' h and cold temperatures. This amount is vital for forecasting the performance of the Peltier cooler, including the heat removal from the tiny cooler and the coefficient of performance (COP). The design, manufacture, and testing of the small coole prototype came after the study. The outside temperature, the foam box's interior and exterior temperatures, and the plate's hot and cold temperatures were all measured prior to the actual testing. The theoretical model was validated using the experimental data collected during testing. The model's validity was confirmed when it was discovered that the difference in inaccuracy between the simulation and experimental data was less than 1%. The examination

The theoretical model was validated by means of experimental data collected during testing. The model's validity was confirmed when it was discovered that the difference in inaccuracy between the simulation and experimental data was less than 1%. The testing findings demonstrated that before achieving a steady state temperature, the inside coole box temperature decreases by a large amount—more than 10°C. Concurrently, the Peltier cell's measured cold surface temperature plummeted to less than 28°C, while its hot surface temperature reached a peak of 45°C, above the ambient temperature. The large temperature gradient that the thermoelectric cel surfaces produced demonstrated how effective the Peltier effect is. Performance-wise, the min cooler may provide the 1.012 coefficient of

The CO was found to be colder above than in the other researchers' prior investigation. A few suggestions for further research that might be done to improve the performance of the min cooler are as follows: to employ passive heat sinks with improved performance, including heat pipe heat sinks, for heat dissipation. to remove external heat from the Peltier module using a liquid heat sink with active cooling. to employ a

high-capacity Peltier device. to connect the Peltier cell and the heat sinks using a high conductivity thermoelectric interface material.

➤ **References**

- [1] Hongxia Xi, Lingai Luo, \"Development and applications of the solar-based thermoelectric techniques\", Renewable Sustainable Energy Reviews (2007)
- [2] Simon Lineykin, Shmuel Ben-Yaakov, (April 2007), \"Modelling and analysis of the latest thermoelectric modules, IEEE Trans. Ind. Appl. 43 (2).
- [3] Tian-Hu Wang, Q i u -Hong Wang, Chuan Leng, Xiao-Dong Wang (2015),\"Parameter analysis and optimal design for 2 stages thermoelectric cooler\", Applied Energy 154:2- 12.
- [4] Jakhar, N., Baheti, N., Gurjar, M.C. and Sharma, P., 2016, December. Model development of refrigerator and heater based on Peltier module and Fresnel lens. In 2016 International Conference on Recent Advances and Innovations in Engineering (ICRAIE) (pp. 1-4). IEEE.
- [5] Astrain, D.E., Vian, J.G. and Dominguez, M., 2003. Increase of COP in the thermoelectric refrigeration by the optimization of heat dissipation. Applied Thermal Engineering, 23(17), pp.2183-2200.
- [6] Rowe, D.M. and Min, G., 1998. Evaluation of thermoelectric modules for power generation. Journal of power sources, 73(2), pp.193-198.
- [7] Awasthi, M. and Mali, K.V., 2012. Design and development of thermoelectric refrigerator. International Journal of Mechanical Engineering and Robotic Research, 1(3), pp.389-399.
- [8] Çağlar, A., 2018. Optimization of operational conditions for a thermoelectric refrigerator and its performance analysis at optimum conditions. International Journal of Refrigeration, 96, pp.70-77.
- [9] Mirmanto, M., Syahrul, S. and Wirdan, Y., 2019. Experimental performances of a thermoelectric cooler box with thermoelectric position variations. Engineering Science and Technology, an International Journal, 22(1), pp.177- 184.
- [10] Dai, Y.J., Wang, R.Z. and Ni, L., 2003. Experimental investigation and analysis on a thermoelectric refrigerator driven by solar cells. Solar energy materials and solar cells, 77(4