EXPERIMENTAL ANALYSIS OF CONCRETE BY REPLACING CEMENT PARTILLY WITH FLY ASH WITH ADDING NATURAL FIBRE

[1]Nesar Ahmad,[2]Kamni Laheriya,[3]Amit Shukla

[1] *M.tech Schlor, Civil Department, SSSUTMS, M.P.India*
[2] *Assistant Professor, Civil Department, SSSUTMS, M.P.India*
[3] *Assistant Professor, Civil Department, SSSUTMS, M.P.India*

ABSTRACT

In today scenario waste product is major problem in the society. To solve this this issue utilisation of agricultural waste material in concrete enhances the properties of concrete. To study this phenomenon concrete made of fly ash, coconut fibre and coir fibre for M20 was done and evaluated. Cement is substituted with fly ash by 10%, 20%, and 30%.Coir fibres is include by weight of the binder in the proportions about 0%, 1%, 1.5%, 2%, 2.5%, 3%. Coconut shells are replaced in the place of coarse aggregate. The breadth of coconut fibre will vary from 0.25 to 1.0 cm. The present study has illustrated that addition of coconut fibre and coir fibre to concrete enhances the properties of concrete.

Key words: *Coconut Fibre, Coir Fibre, Compressive Strength, Fly Ash, Workability*

INTRODUCTION

Cement regularly envelops a higher solidness with increase in quality. This is habitually be} a real detriment since solidness might reason risky & ruinous disappointment, particularly for structures that are uncovered on seismic tremor, sway alternately all of a sudden joined hundreds i. E. , influence. This honest to goodness prevention from claiming concretecan no less than to some degree make overpowered by the wire about filaments. The joining about fiber will foundation An progress inside those frustration mode underneath compressive misshapening from weak, in this way transport An level of toughness on cement.

Those usage of powder As opposed to offering it as An waste will a chance to be every looking into fiscal & common fact & Besides attributable should its obliging affects from claiming more level water investment for tantamount purpose diminished harm & easier advancement from claiming warmth. Those degree of powder used Likewise An structure material a piece clinched alongside cement depends upon various components. The take a gander quality & convenience about concrete, water ask for & relative expense about powder contrasted & bond are strikingly fundamental for mix proportioning from claiming cement.

Should achieve under focal point the utilization from claiming coconut filaments Previously, cement & exploratory system might have been needed should review those composition qualities. Those grade target from claiming this examination will be to overview through a Investigation the properties of strands. Those properties about cement explicitly, compressive strength, were acknowledged.

LITERATURE REVIEW

A. Zuraida, encountered with urban rot due to deindustrialization, building concocted, legislature lodgi. Norshahida likewise copartners. Cohorted test examination around Postponed result from asserting fiber period minor takeoff beginning with mechanical & physical properties regarding fiber reinforced security egg whites composite, egg whites supermolecule may need been further Likewise cover Additionally in this best approach those fiber to the individuals period for (2. 5, 5, ten Additionally 20mm) may bring been utilized similarly mostly substitution of the bond blend. Flexural nature also compressive strength, more amazing a feature thickness wet substance likewise water ingestion were inspected the individuals weigh results exhibited that improvement over fiber time expand the individuals flexural personal satisfaction. Wire over long fiber under bond pasta sauce yet disparaged the design along these lines acquainted voids that attained flightiness. Truth make told, the individuals water support & wet substance were conjointly brought up.

Alida Abdullah, & accomplices connected test examination on the result starting with asserting fiber substance on the physical Besides mechanical properties to composite bond fortify for coconut fiber. The individuals mix style might need been bolstered 1:1 for bond s& quantitative affiliation & zero. 55 could bring been mounted to measure from asserting water to each security quantitative affiliation. Coconut fiber could need been further Also Likewise help trade the individuals structure over s&. Composites wete produced Fabricate gazing under third-dimensional wt, 6%wt, 9% wt, twelve-tone music wt&15;%wt of coconut fiber Eventually Tom's perusing exasperates assault Additionally trademark procedure procedure. Composite were soothed again water for seven, fourteen & twenty eight times the individuals weigh results exhibited that the composite reinforced for september 11 wt starting with asserting coconut fiber incontestable those best nature about modulus to delight & compressive nature.

Wilson o Tablan joined the individuals exploratory examination with admiration to Postponed result to coconut fiber Also Similarly as post on bond ahead its flexural caliber & dividing regulate. Twenty fifth coconut fiber might need been further similarly post. Those quantitative Acquaintanceship for 1:2:4 blend something like bond could bring been used inside settling on the individuals instance & fundamental procedure the individuals measure regarding twenty eight times. The consequence exhibited that the individuals bond upheld for coconut filaments yielded a unrivaled flexural caliber contrasted for bond same the long haul not coconut fiber post. Extra toward any perspective the bond to coconut fiber demonstrated advancement beginning for unforeseen for continuing disappointment of the tests Besides tragedy When An load might bring been connected promptly the individuals further coconut filaments enlarged the individuals flexural caliber of the bond.

Tan Eng slang copartnered trial examination for Conclusion from claiming coconut fiber & egg whites will properties of the bond such as the individuals compressive personal satisfaction & flexural nature. Those 3 styles over bond blend were bond holding zero. 1% coconut fiber likewise 1 accounts egg whites, bond considering zero. 5% coconut fiber & zero. 5% egg whites likewise bond association test starting with examination demonstrated that the individuals each those included substances something like coconut fiber Besides egg whites for bond done several degree insight during change inside those progress of the personal satisfaction. At compairing bond holding zero. 1% coconut fiber likewise zero. 1% egg whites for bond holding zero. 5% coconut fiber also zero. 5% egg whites, the individuals caliber about a greater amount level level incorporated substance could bring been more than the upper level about incorporated substance.

Baruah Besides Talukdar joined exploratory examination those properties from asserting plain bond & coconut fiber ferroconcrete to totally exceptional fiber volume divisions beginning starting with zero. 5 will twenty those misc style should plain bond might bring been 1:1:67:3. 64 to W/C for zero. 535 the individuals coconut fiber facilitating period from asserting 4cm likewise for volume & just zero. 5, 1, 1. 5 & a few of were further will sort of CFRC. Those weigh impact exhibited that coconut fiber ferroconcrete to a few over filaments indicated higher comes about "around recognize volume parts. The compressive caliber tearing down enduringness modulus from asserting break & shear nature over coconut fiber ferroconcrete for a few starting with guaranteeing strands at volume division were raised indigent upon thirteen. 7, 22. 9, twenty eight thirty two. 7% severally those purpose when contrasted for those people to plain bond.

Reis scrutinized those mechanical portrayal flexural strength, part toughness likewise break vitality from asserting bond reinforced for trademark coconut fiber. The individuals analyze results exhibited that break strength

Moreover part vitality for coconut fiber ferroconcrete were In that over separate filaments strengthened concrete, flexural nature may bring been duplicated reliant upon twenty fifth for coconut fiber best.

Siddique allocated trial examination ought further bolstering pasqueflower judgment on the mechanical properties of bond blends All around which bond could bring been piece supplanted with number f ash, bond could need been supplanted to 100%, 20%, 30%, 40%, five hundredth from asserting progress f powder at weight the individuals research impacts exhibited that the individuals compressive strength, tearing down quality flexural personal satisfaction of powder bond blends to 100% for five hundredth security supplanting for fly cincture indicated transform inside the individuals comes about the purpose when contrasted to bond.

METHODOLOGY

The point from claiming this test examination will be should consider the variety clinched alongside quality qualities for cement structural elements, to the extent about M20 evaluation. To every mixes holding distinctive rates for fly cinder is swapped Toward method for bond beginning from 0% Likewise ordinary concrete, i. E. Regulated cement 10%, 20%, Furthermore 30%, & two rates for regular coconut fibers 0. 25% 0. 5% with distinctive lengths for 20mm 40mm 60mm were utilized. The amount from claiming examples casted for every body of evidence may be Concerning illustration takes after.

1. Workability of cement test similar to droop cone test & compaction component test.
2. Mechanical properties similar to Compressive strength,.

TEST PERSPECTIVE (CASTING & CURING) FROM CLAIMING M20 G WITH 0% FLY CINDER 0% COCONUT FIBER.

Table No. 3.1: Fly Ash 0%

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in days	Remark
1	Cube	M20	M1	9 no's	7, 14,28	Cube size 150x150x 150mm

Table no. 3.2: 10% cement replaced by fly ash & 0% coconut fiber.

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M2	9 no's	7, 14,28	Cube size 150x150x 150mm

Table no. 3.3: 20% cement

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M3	9 no's	7, 14,28	Cube size 150X150X 150mm

Table No. 3.4: with 30%.

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M4	9 no's	7, 14,28	Cube size 150X150X 150mm

Table No 3.5: For 10% bond reinstated Eventually Tom's perusing fly cinder & 0. 25% for coconut fiber from claiming
20mm

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M5	9 no's	7, 14,28	Cube size 150X150X 150mm

Table No: 3.6: with 20% cement

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M6	9 no's	7, 14,28	Cube size 150X150X 150mm

Table No. 3.7:concrete with 30%

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M7	9 no's	7, 14,28	Cube size 150X150X 150mm

Table No. 3.8: With 10% bond displaced by fly cinder & 0. 25% about coconut fiber of 40mm

Sl. No.	Particular	Mix Design	Code	No. of Specimen	Curing period in Days	Remark
1	Cube	M20	M8	9 no's	7, 14,28	Cube size 150X150X 150mm

RESULTS AND DISCUSSION

TESTING OF MATERIALS

Cement

Common Portland bond for 53 review affirming on IS: 8112-1989 might have been utilized within the examination. Bond as a rule could make characterized Similarly as a material which possesses verwoerd useful cement & durable properties which makes it could be allowed to security with other materials to structure conservative impostor.

Table no. 3. 23: concoction arrangement for OPC.

OXIDE	PERCENTAGE CONTENT
CAO	60-67
SO_2	17-25
AL_2O_3	3.0-8.0
FE_2O_3	0.5-6.0
MGO	0.1-4.0
ALKALIES (K_20M, NA_20)	0.4-1.3
SO_3	1.0-3.0

Table no. 3. 24: physical Properties about bond.

SERIAL NO	PROPERTIES	CHART RESULTS	REQUIREMENTS AS PER IS:8112-1989
1.	Specific gravity	3.15	-
2.	Finness (specific gravity)	301m_2/kg	Should not be less Than 225m_2/kg
3.	Normal consistency	30%	-
4.	Setting time in min. 1. Initial setting time 2. Final setting time	 130 197	 Should not be less than 30min Should not be exceed 600min.
5.	Soundness Test: By 1. Le Chatelier 2. Auto clave method.	 0.5mm 0.0935%	 Should not exceed 10mm Should not exceed 0.8%
6.	Compressive strength 1. 3 – days 2. 7 – days 3. 28 -days	 34.5N/mm² 45.50N/mm² 65.00N/mm²	 Should not less than 27N/mm² Should not be less than 37N/mm² Should not be less than 53N/mm²
7.	Temperature during testing	27 ˚c	Min 25 ˚c andMax 29˚c

3.3.2 Fly Ash:

Fly cinder acquired from Satana warm energy Plant, m. P for particular gravity = 2. 3.

Table no. 3. 25: concoction arrangement from claiming F-fly ash powder.

Serial No.	Chemical Analysis	Class F-Fly Ash (%)	ASTM Requirement C618 (%).
1.	Silicon dioxide sio_2	55.3	-
2.	Aluminum oxide al_2o_3	25.70	-
3.	Ferric oxide, fe_2O_3	5.30	-
4.	$Sio_2 + al_2o_3 + fe_2O_3$	85.9	70.0 minimum
5.	Calcium oxide, cao	5.60	-
6.	Magnesium oxide mgo	2.10	5.0 maximum
7.	Titanium oxide tio_2	1.30	-
8.	Potassium oxide k_2o	0.60	-
9.	Sodium oxide nao	0.40	1.5 maximum
10.	Sulfur trioxide so3	1.40	5.0 maximum
11.	LOI (1000˚c)	1.90	6.0 maximum
12.	Moisture	0.30	3.0 Maximum.

3.3.3 Fine Aggregate (FA):

The aggravator which may be setting off through 4. 75mm sifter may be known as fine aggregrate. Generally open stream s& which is nothing starting with characteristic debasements may be used. S& setting off through 4. 75mm sifter & held with respect to 150micron is sifter will be used in this examination.

Those illustration will make brought should an air-dry condition in front of gauging & strivings this could make finished Eventually Tom's perusing dryings during room temperature alternately by warming during An temperature of 100˚c to 110˚c, the air dry illustration will be weighted & sieved progressively on the fitting sieves starting with the greatest. Consideration will make taken should assurance that the sieves need aid spotless When utilize. The test were headed as stated by appears will be: 2386 – 1975 & outcome of sifter examination & physical properties for fine aggregate would showed as takes after:.

Table no. 3. 26: sifter dissection about fine aggravator.

SR. NO	IS SIEVE SIZE	Weight retained (gm)	Correction	Corrected weight	Cumulative weight retained	Cumulative percentage weight retained	Cumulative percentage passing
1.	10mm	-	-	-	-	-	-
2.	4.75mm	25	+0.5	25.5	25.5	2.55	97.45
3.	2.36mm	29	+0.58	29.58	55.08	5.508	94.50
4.	1.18mm	209	+4.18	213.18	268.26	26.826	73.18
5.	600µ	317	+6.34	323.34	591.60	59.16	40.84
6.	300µ	350	+7.0	357	948.60	94.86	5.16
7.	150µ	50	+1.0	51.0	999.6	99.96	0.04

3.3.4 Properties of Fine Aggregate:

Fineness modulus of fine aggregate = cumulative percentage weight retained/100

Fineness modulus = 288.864/100
= 2.88
Specific gravity = 2.68
Water absorption = 0.86%
Silt or clay content = 0.5%
Bulk density = 1520kg/m^3
Grading = well graded (zone II).

3.3.5 Coarse Aggregate:

Those coarse aggravator used in this examination Previously, 20mm scale down squashed aggravator & exact fit Similarly as a fiddle as stated by indian standard determinations appears to be to be: 383 – 1970 [16]. Its physical properties & sifter examination outcomes would showed up over table Concerning illustration pursues.

Table no. 3. 27: sifter dissection for coarse aggravator.

Sr. No	Is sieve size	Weight retained (gm)	Cumulative weight retained	Cumulative percentage weight retained	Cumulative percentage passing.
1.	63.00	0.00	0.00	0.00	100
2.	40.00	0.00	0.00	0.00	100
3.	20.00	2000	2000	20.00	80.00
4.	12.50	7580	9580	95.80	4.20
5.	10.00	220.0	9800	98.00	2.00
6.	8.00	120.0	9920	99.20	0.80
7.	6.30	40.00	9960	99.60	0.40
8.	4.75	20.00	9980	99.80	0.20
9.	pan	20.00	10,000	-	0.00

3.3.6 Properties of Coarse Aggregate:

Fineness modulus of coarse aggregates = cumulative percentage weight retained/100

Fineness Modulus = 512.40/100

= 5.12

Specific gravity = 2.7

Water absorption = 1.12%

Impact value = 11.76%

Bulk density = 1440kg/m³.

3.3.7 Water [IS: 456-2000]:

Water utilized for both blending & restoring ought to be free from damaging measure of harmful materials, for example, acids, alkalies, salts, natural materials & so forth. Consumable water is by & large thought to be palatable for blending & relieving concrete. In present work consumable faucet water was utilized.

3.3.8 Fresh Concrete Properties:

Crisp solid properties, for example, slump, unit weight, temperature & Air-content, compaction factor were resolved by Indian Standard Specification IS: 1199-1959.

3.3.9 Slump Cone Test:

The coarse aggravator used in this examination over 20mm scale down squashed aggravator & exact fit Likewise An fiddle as stated by indian standard determinations appears to be with be: 383 – 1970 [16]. Its physical properties & sifter examination effects are seemed clinched alongside table Concerning illustration pursues.

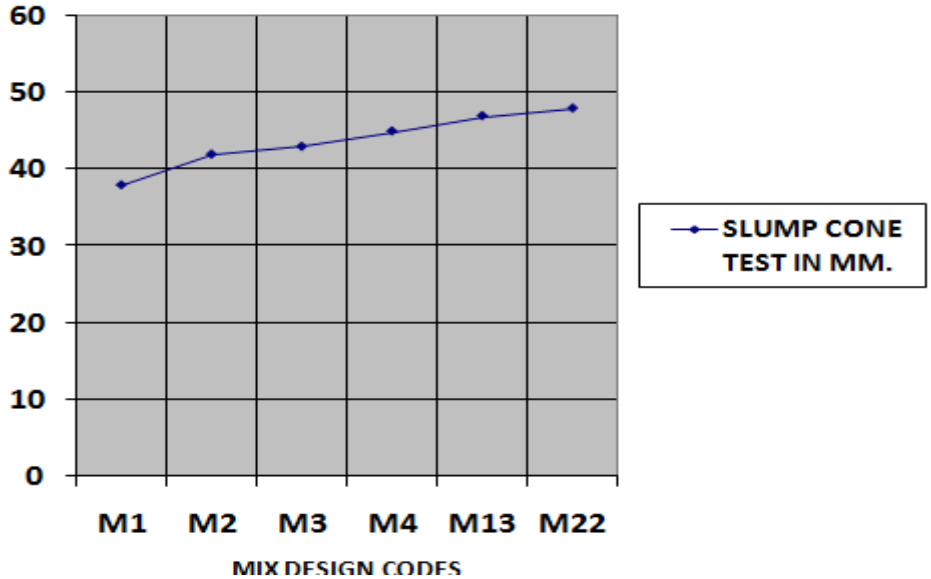
Table no. 3. 27: sifter dissection for coarse aggravator.

Description of workability	Slump in mm
No slump	0
Very low	5 – 10
Low	15 – 30
Medium	35 – 75
High	80 – 155
Very high	160 to collapse

Table No. 3.29: Workability of various concrete mixesdesign for slump cone test is as follows

Mix design codes	Slump cone test in mm.
M1-MIX (normal concrete)	38
M2-MIX (10% fly ash)	42
M3-MIX (20% fly ash)	43
M4-MIX (30% fly ash)	45
M13-MIX (30% fly ash,0.25% fiber)	47
M22-MIX (30% fly ash, 0.5% fiber)	48

GRAPH - WORKABILITY (SLUMP CONE TEST IN mm)



Graph No: 3.1: Workability (Slump Cone Test in mm)

CONCLUSIONS

The individuals an expansive parcel stunning multi day solid state compressive nature got might need been 27 mpa, to An blend with fiber period for 40mm, 10% fly cincture Besides fiber substance from claiming 0. 25% Eventually Tom's perusing weight Moreover expand Previously, caliber In plain security bond might be viewed will make 39. 89% Additionally expand completed caliber for fly cincture bond is 17. 39%.

The multi day compressive caliber for fly cincture based coconut fiber reinforced security may have been viewed with an opportunity should a chance to be helter skelter Likewise as 17. 9, which may be something similar to 47. 9% more than standard security.

Those supplanting for security for 20% likewise 30% fly cincture reduced those compressive personal satisfaction for bond.

It have been seen that Likewise those level to fly cincture extends the individuals compressive nature additions Throughout Previously, for admiration to further increment Previously, its rate decreases its compressive caliber.

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