# "A ROLE OF ZEOLITE IN CONCRETE"

Kamalakar G K<sup>1</sup>, Chidananda E<sup>2</sup>, Deekshith kumar S<sup>3</sup>, Nishanth S N<sup>4</sup>, Pruthvi D<sup>5</sup>

Assistant Professor, Dept. Civil Engineering RRCE, Bangalore, Karnataka, India

UG Student, Dept. Civil Engineering, RRCE, Bangalore, Karnataka, India

UG Student, Dept. Civil Engineering, RRCE, Bangalore, Karnataka, India

UG Student, Dept. Civil Engineering, RRCE, Bangalore, Karnataka, India

UG Student, Dept. Civil Engineering, RRCE, Bangalore, Karnataka, India

## ABSTRACT

Concrete is used most preferably in construction field for their high compressive strength and its properties. In this field one of the disadvantages is carbon dioxide emission from the concrete and from manufacturing of cement. To overcome this issues zeolite material is introduced in concrete to absorb carbon dioxide from the environment and also to reduce the cement and natural river sand in construction. This study presents an experimentally investigation to evaluate the compressive strength, flexural strength and carbon dioxide adsorption of concrete with zeolite powder as partial replacement material. The cement is replaced with zeolite power by 0%, 10%, 20%. The concrete cubes and beams will be casted and tested at seven days, fourteen days and twentyeight days.

Keyword- Zeolite; concrete; carbon dioxide.

# **1.INTRODUCTION**

Zeolites are microporous, aluminosilicate minerals commonly used as commercial adsorbents and catalysts. Zeolites occur naturally but are also produced industrially on a large scale. Every new zeolite structure that is obtained is examined by the International Zeolite Association Structure Commission and receives a three letter designation. Portland cement industry is responsible for approximately 7% of global CO2 emission. Global warming is now recognized by almost all scientists, and they recognize that humans are increasing the rate of global warming. Global warming has become a major concern of humanity since the middle of the 20th century.

## **2.OBJECTIVES**

The following are the main objectives of the Utilization of zeolite inconcrete with CO2 adsorbing property.

- To determine the properties of materials used for zeolite concrete.
- To establish M40 grade concrete as the conventional concrete and zeolite concrete.
- To determine strength properties of conventional concrete and zeolite concrete.
- To measure and examine the carbon dioxide adsorbing properties by phenolphthalein test SEM analysis, EDX Result.

# **3. LITERATURE REVIEW**

**B.Uzal and L.Turanl** (2012) studied the properties and hydration characteristics as well as paste microstructure of blended cements containing 55% by weight zeolite tuff composed mainly of clinoptilolite mineral were investigated. Super plasticizer requirement and compressive strength development of blended cement mortars were also determined.

**Lisa E. Burris et.al.**(2016)investigate the natural property ie; physical and substance property of a natural zeolite should be tested as well as investigate the effects of acid treatment and also study the effects of physical, chemical properties then analysis the hydration process of zeolite and cement (replacement proportion) correlation of those parts composition and then to determine or find out it should bean effective method which it is going increasing

the strength of the concrete by using supplementary cementitious of a natural zeolite. This paper the natural zeolite can be tested son the chemicals (mentioned in conclusion) & hydrochloric acid, nitric etc and by conducting some tests like Icp, laser particle size analysis etc at which to compare the results between untreated acid test ie; normal concrete and replacement of natural zeolite. Then the results must be indicated the test is suited or not.

**Yubin Jun et.al.(2017)** In the contemporary world, the cement and concrete industry is facing ecological challenges. Calcinations method for cement clinkers releases the tons of carbon dioxide interested in the setting which is the mainly efficiently global warming agent. The manufacturer OPC concrete also consumes a large quantity of freshwater, which is the rarest compound in the near potential in a number of parts of the world similar to the Middle East and northern parts of Africa. Pozzolans like fly ash, silica fume as well as some other equipment will cut the  $c_2$  production. This usage alsoenhances the strength and durability of the concrete.

# 4. METHODOLOGY

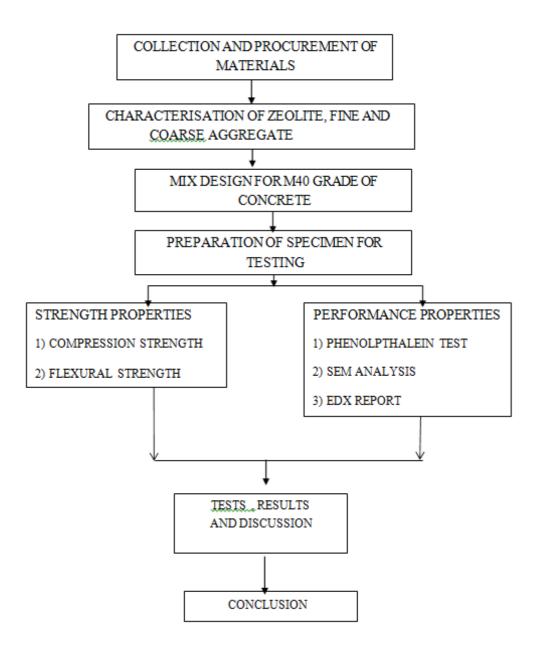


Fig: 1 Flowchart

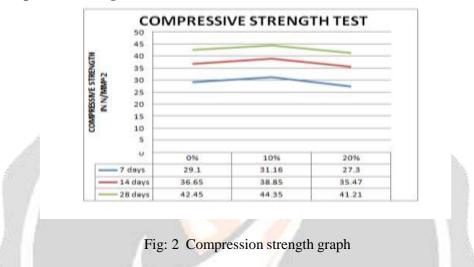
# **5. TESTS, RESULTS AND DISCUSSION**

#### 1. Mix proportion

Table 1. Mix Proportion for M40

OPC 53 grade	Fine Aggregate	Coarse Aggregate	W/C Ratio
1	1.82	2.9	0.38

## 2. Compressive strength



The highest value of compressive strength was obtained at 10% replacement of cementwith zeolite powder.

3. Flexural strength

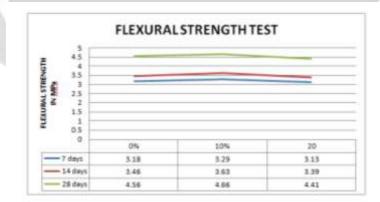


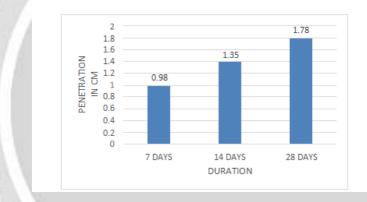
Fig: 3 Flexural strength graph

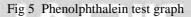
The highest value of flexural strength was obtained 4.56 MPa at 10% replacement ofcement with zeolite powder.

### 4. Phenolphthalein test



Fig 4 Phenolphthalein test





The adsorption of phenolphthalein indicates no carbon dioxide adsorption and the region without phenolphthalein indicates the carbon dioxide absorption. With respect to the above test the adopted 20% of zeolite have showed the adsorption property.

5. SEM analysis

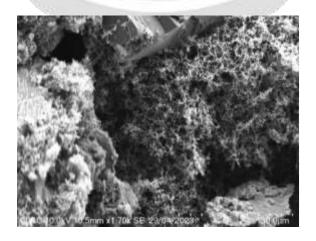
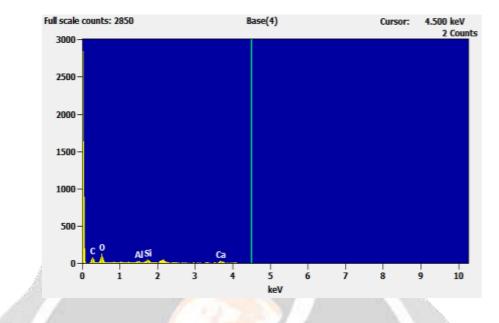


Fig 4.11 Molecular Structure of Zeolite, cementconcrete & aggregate

SEM analysis pictures shows the presence of zeolite and interfacial bond between the other materials. The honeycomb structure in these pictures shows that the concrete has adsorbed the corbon dioxide.

#### 6. EDX report



Elen ent Lin	ireigin / o	Weigh t% Erro r	Atom %	Ato m % Err or
С		$\pm 0.20$	51	$\pm 0.53$
0	$K \qquad \begin{array}{c} 20.\\ 13 \end{array}$	$\pm 0.76$	39. 91	± 1.51
Al		$\pm 0.31$	051 39. 91 2.9 0 24. 66	$\pm 0.36$
Si I	$X \qquad \begin{array}{c} 21.\\ 83 \end{array}$	$\pm 0.78$	24. 66	$\pm 0.89$
Si I				
Ca	$K$ $\frac{18}{23}$	$\pm 1.11$	14. 43	$\pm 0.88$
Са	L			
Nb I	35. 01	$\pm 2.58$	11. 95	$\pm 0.88$
Nb I	1			
Tota	l 100 .00		100.00	

EDX results shows that the carbon element present in concrete block. Considerable amount carbon dioxide is adsorbed, Element weight of 2.33% with element error of  $\pm 0.2\%$ .

# **6. CONCLUSION**

It is estimated that there will be increase in the cement consumption by 23% in coming 30 years. Hence, it is required to look for ways to decrease carbon emissions from cement. In this regard, replacement of cement and its coarse aggregates in concrete by natural zeolites is one of the effective ways which is proven. The behavior of zeolite powder is different from cement. It helps for consuming the amount of CO2 which is used as fine aggregate in mortar. Silica fumes increases the strength, durability and performance of concrete.

- The behavior of zeolite powder is different from cement. It helps for consuming the amount of CO2 which is used as fine aggregate in mortar.
- Silica fumes increases the strength, durability and performance of concrete.
- The highest value of compressive strength and flexural strength was obtained at 10% replacement of cement with

zeolite powder.

- Phenolphthalein test conclude that the carbon is adsorb into to the concrete blocks. 10% replacement of cement with zeolite powder shows highest result.
- SEM analysis, microscopic view of honeycomb structure in concrete shows that the adsorb of carbon in concrete.
- EDX results conclude that the carbon element present in concrete block.

# 7. REFERENCES

- 1. T.Subramani, J.Karthickrajan. "Experimental Study On Absorption of carbon dioxide by M30 Concrete as A Partial Replacement of Cement by 25% of Zeolite" International Journal of Application or Innovation in Engineering & Management (IJAIEM), Volume 5, Issue 5, May 2016.
- 2. S. Subash, G. Sasikumar, V. Praveenkumar, V. R. Karthikeyan & Er. K. Jegan Mohan "Partial Replacement of Zeolite with Cement" Imperial Journal of Interdisciplinary Research (IJIR) Vol-2, Issue-5, 2016.
- 3. Balraj More, Pradeep Jadhav, Vicky Jadhav, Giridhar Narule, Shahid Mulani "Carbon dioxide Absorbing Concrete Block" International journal of technology enhancements and emerging engineering research, vol 2, issue 7.
- 4. Krishna Lekha R T, Alester Joseph Vanreyk "zeolite addition on concrete sustainability-a review" International Journal of Advance Research and Innovative Ideas in Education, Vol-3 Issue-2 2017.
- 5. Anila Mary Jacob, Lakshmi G Das "Ecofriendly Concrete by Partial Replacement of Cement by Zeolite" International Journal of Innovative Research in Science, Engineering and Technology, Vol. 6, Issue 5, May 2017.
- Cirajudeen.A.H, Dr.K.B.Prakash "An Investigation On The Effect Of Partial Replacement Of Cement By Zeolite On The Properties Of Concrete" International Research Journal of Engineering and Technology (IRJET) Volume: 04 Issue: 07 | July-2017.
- Syed Eashan Adil, A Vasudev, P Vinay Kumar, A Santhosh Reddy "Study on Carbon Dioxide Absorbing Concrete Block" International Journal of Civil Engineering and Technology (IJCIET) Volume 8, Issue 4, April 2017, pp. 1778–1784.
- Mr. Sabale V.D., Miss. Borgave M.D., Mr. Shinde S.D "Study the Effect of Addition of Silica Fume on Properties of High Strength Concrete" International Journal of Engineering Research & Technology (IJERT), Vol. 3 Issue 1, January – 2014.