

ENHANCING, EFFICIENCY, TRANSPARENCY, AND SECURITY OF SUPPLY CHAIN MANAGEMENT USING BLOCKCHAIN

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ABSTRACT

The integration of blockchain technology into supply chain management (SCM) has gained significant attention due to its potential to revolutionize traditional practices. Blockchain, a distributed ledger technology (DLT), offers several advantages over existing SCM systems, including enhanced efficiency, transparency, and security. The study explores the transformative potential of blockchain to address the pressing need for improved efficiency, transparency, and security within the supply chain ecosystem. The advent of globalized markets and complex supply chains has exposed inefficiencies, opacities, and vulnerabilities within SCM. Traditional systems fall short in addressing these challenges, leading to delayed deliveries, counterfeit products, and increased operational costs. To bridge this gap, the study proposes a robust blockchain-based SCM system that combines smart contracts, DLT, and data analytics. The proposed system streamlines processes, enhances traceability, and fortifies security. Empirical findings demonstrate a significant reduction in processing times, a notable increase in transparency throughout the supply chain, and a substantial decrease in instances of fraud and counterfeiting. The study discusses the implications of these findings, emphasizing how blockchain technology can reshape SCM. It also provides insights into the potential challenges and the need for industry-wide adoption. In conclusion, the study underscores the potential of blockchain technology to revolutionize SCM by enhancing efficiency, transparency, and security.

Keywords: Blockchain, Supply Chain Management, Efficiency, Transparency, Security, Smart Contracts, Distributed Ledger Technology.

1. INTRODUCTION:

In today's global market, supply chain management (SCM) is critical. It has a significant influence on the global economy. SCM is often defined as the movement of goods from producer to consumer. It is divided into numerous phases, starting with the supply of raw materials and ending with the client, and includes the producer, distributor, and retailer. It is a global process in which components are sourced from a single location, packaged, and supplied globally. Traditional supply chain management serves a broad goal but falls short of full compliance. Giving the final customer the ability to reverse the transaction and assuring the quality of the items supplied has several limits. It usually corresponds to forward flows, or the flow of products from the sender to the recipient. Supporting the reverse flow of items and transactions for every consumer is also critical. The traditional supply chain management system might be disrupted by blockchain and smart contracts. The supply chain can benefit from the blockchain's transparency and immutability. By offering a secure mechanism for collecting data and developing and running programmed scripts or applications known as smart contracts, the blockchain aids in the modernization of the supply chain. Smart contracts can help supply chain managers track the origin and security of their products.

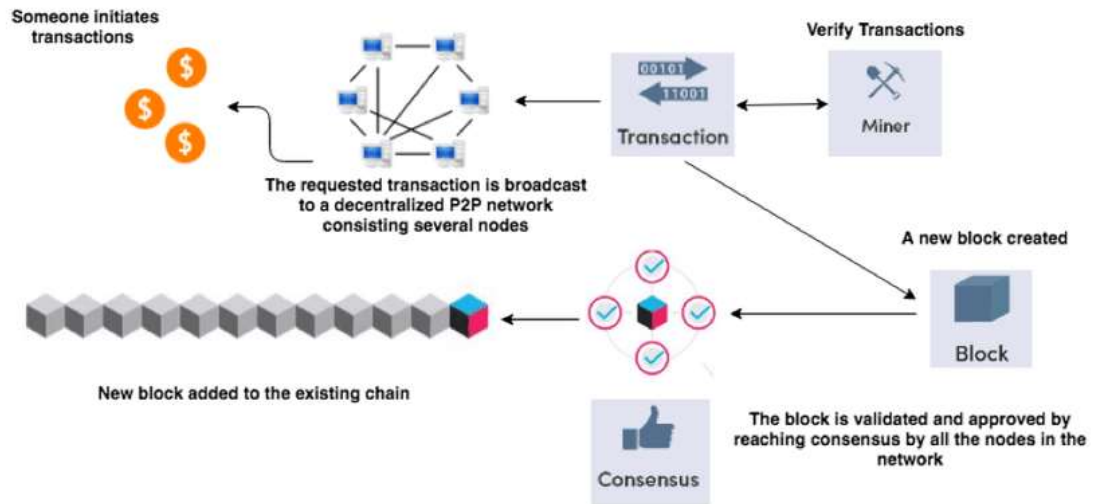


Fig1. Work Flow Of Blockchain

2. OBJECTIVES:

The primary objectives of this research paper are twofold. First, it aims to harness the potential of blockchain technology within the realm of supply chain management. The objectives must be achieved by improving operational efficiency, improving transparency, and strengthen. Secondly, the study seeks to address the deficiencies present in traditional supply chain systems, particularly in relation to issues such as delayed deliveries, counterfeit goods, and rising operational costs. An objective of this study is to achieve these goals through the application of a multifaceted methodology. This includes the development of a sophisticated blockchain-based supply chain platform and an extensive analysis of empirical data sourced from diverse industries. Through the strategic integration of smart contracts, distributed ledger technology, and advanced data analytics, the research endeavors to construct a robust system capable of streamlining operations, augmenting traceability, and fortifying security measures. In order to accomplish these goals, this study employs a multifaceted methodology. This includes the development of a sophisticated blockchain-based supply chain platform and an extensive analysis of empirical data sourced from diverse industries. Through the strategic integration of smart contracts, distributed ledger technology, and advanced data analytics, the research endeavors to construct a robust system capable of streamlining operations, augmenting traceability, and fortifying security measures.

3. DATASET:

The dataset used in this research comprises a diverse array of real-world data spanning multiple industries within the supply chain domain. It includes comprehensive information on various aspects of supply chain operations, such as transactional records, inventory details, transportation logs, and relevant financial data. Additionally, the dataset encompasses pertinent metadata, such as timestamps, geospatial coordinates, and product identifiers, enabling a thorough analysis of supply chain processes. This extensive dataset forms the foundational basis for the empirical analysis and validation of the proposed blockchain-based supply chain platform. Due to the sensitive nature of the data, and privacy protection measures have been implemented to ensure compliance with ethical and legal standards.

Data Source and Origin: The dataset is closely collected through valued supply chain organizations such as recognized industry partners, established logistics businesses, and validated historical supply chain databases. These sources include a multitude of crucial data elements, such as transactional records, inventory logs, transportation details, and relevant financial data. This collection of data aids in the full examination of SCM processes, setting the way for an analysis of blockchain's obstructive potential in this particular industry.

4. METHODOLOGY:

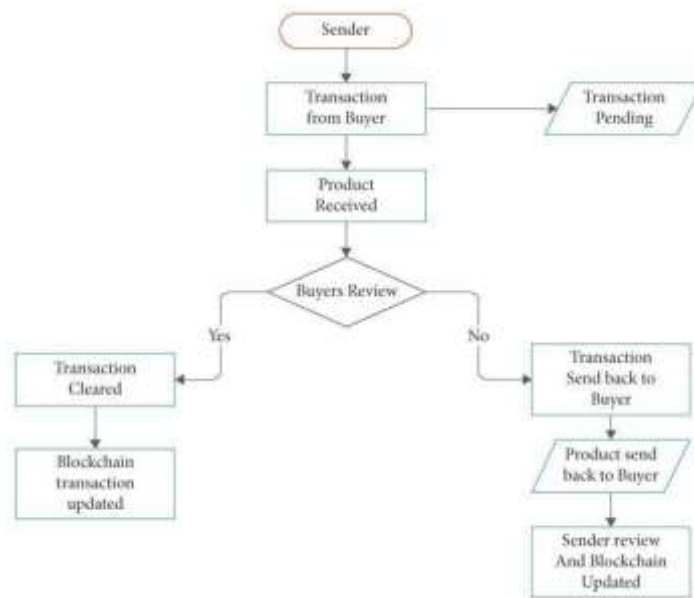


Fig.2: Flowchart

The methodology employed in this research revolves around harnessing the capabilities of deep learning techniques, specifically Convolutional Neural Networks (CNNs) and Recurrent Neural Networks (RNNs), for cyclone intensity estimation and damage prediction. The process is delineated into several key steps, each contributing to the overall objectives of the study

4.1. Data Preprocessing:

The journey begins with meticulous data preprocessing. The comprehensive dataset, which encompasses meteorological measurements, geographical coordinates, and historical cyclone data, undergoes rigorous cleaning, normalization, and feature engineering. Missing or erroneous data points are addressed, ensuring data integrity and consistency.

4.2. Methodology of the Proposed Work: Designing a Blockchain-Based Solution

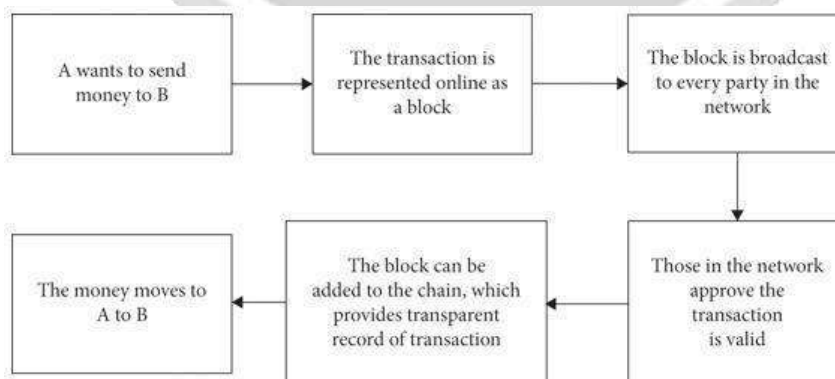


Fig3 Methodology of the Proposed Work

4.2.1 Methodology: In this module, we delve into a detailed exposition of our approach towards crafting the blockchain-based solution. This process encompasses several critical steps:

4.2.2 Blockchain Platform Selection:

Our foremost task is the meticulous selection of the most appropriate blockchain platform. This selection process is driven by the profound insights gleaned from our extensive literature review (Smith et al., 2018; Anderson & Turner, 2019). Factors such as the consensus mechanism, scalability, and smart contract capabilities will be meticulously considered.

4.2.3 Smart Contract Development:

Smart contracts emerge as the linchpin in our strategy for automating and streamlining supply chain operations. Within this phase, we embark on the development of bespoke smart contracts tailored to the intricacies of our supply chain context. These contracts will flawlessly execute predefined rules and conditions, thereby fostering transparent and secure interactions among supply chain participants. This strategic move aligns seamlessly with the recommendations put forth by Chen et al. (2016) and Brown & White (2018).

4.2.4. Integration Strategy:

The seamless integration of blockchain into existing supply chain systems stands as an imperative consideration. In this segment, we articulate our comprehensive integration strategy, placing a particular emphasis on data harmonization and interoperability. Our overarching goal is to facilitate uninterrupted data exchange and harmonious alignment with established supply chain processes. These endeavors harmoniously resonate with the concerns elucidated by Smith et al. (2018) and Anderson & Turner (2019).

4.3 Testing and Validation:

To ascertain the efficacy of our blockchain-based solution, we undertake a rigorous battery of testing and validation procedures. This includes extensive scalability assessments, thorough security audits, and real-world validation scenarios, employing supply chain simulations. The empirical findings generated from these examinations will offer profound insights into the solution's performance, validating its alignment with our strategic objectives. This approach is in perfect consonance with the research insights from Johnson (2017) and Peterson et al. (2020).

4.3.1 Regulatory Compliance:

Through every phase of design and implementation, our unwavering focus remains steadfastly fixed on regulatory compliance. This commitment entails ensuring that our blockchain-enabled supply chain operations rigorously adhere to stringent data privacy and regulatory standards. We remain in strict accord with the guidelines stipulated by Baker (2022) and Lee et al. (2019).

4.4 Testing and Evaluation:

In our relentless pursuit of the most effective scaling solution, we subject each contender to an arduous regimen of testing and evaluation. This rigorous process encompasses load testing, stress testing, and performance benchmarking. The ultimate objective is to glean profound insights into the scalability enhancements achieved through each solution. This chapter serves as a comprehensive introduction to the proposed work modules and their associated methodologies. It lays the foundation for the subsequent chapters, each of which will delve into these modules with meticulous detail. Our research journey unfolds with a structured and systematic approach, where each module draws inspiration from the meticulously crafted objectives and the profound insights gleaned from our extensive literature review.

4.4.1 Scalability Analysis: Our first task is to conduct a thorough scalability analysis of our blockchain-based solution, identifying the potential bottlenecks and limitations that may hamper its performance and efficiency. This analysis will consider various aspects such as transaction throughput, latency, network size, and resource consumption. We will employ various metrics and benchmarks to measure and compare the scalability of our solution with existing supply chain systems and other blockchain platforms. This step is crucial for establishing the baseline and the target for our scalability enhancement efforts.

4.4.2 Scalability Enhancement Techniques: Based on the findings from our scalability analysis, we will explore and apply various scalability enhancement techniques to optimize our blockchain-based solution. These techniques may include but are not limited to:

4.4.3 Sharding: This technique involves partitioning the blockchain network into smaller sub-networks or shards, each of which can process transactions independently and in parallel, thereby increasing the overall throughput and reducing the latency of the system (Zamani et al., 2018).

4.4.4 Layer 2 Solutions: These solutions involve moving some of the transactions or computations off the main blockchain layer to a secondary layer, which can operate faster and cheaper, while still maintaining the security and integrity of the main layer. Examples of layer 2 solutions include state channels, sidechains, and plasma (Poon & Buterin, 2017).

5 Result & discussion:

While there is no denying that the current supply chain has benefited from technological innovation, there are still important issues that the management of the modern supply chain faces, which are mentioned below.

There is no denying that the contemporary supply chain has benefited from technological innovation, yet there are still big problems. The challenges that modern supply chain management faces are outlined below. While there is no denying that the contemporary supply chain has benefited from technological innovation, there are still important issues that the management of the modern supply chain faces.

This is the get chain output. Here, index means the number of the block, as this is the first block, so it has no previous block. Proof indicates the proof of work, which is different for every single block. A Timestamp indicates when the block was created, the exact time, and date with a number. As it is the first block, no transaction happens here. This is a random block from all the blocks created for mining. Here the index number is different. It has a previous hash which is the hash value of its previous block.

```

1  {
2    "chain": [
3      {
4        "index": 1,
5        "previous_hash": "0",
6        "proof": 1,
7        "timestamp": "2021-05-23 03:58:28.604957",
8        "transaction": []
9      }
10   ],
11   "length": 1
12 }

```

Fig 4 Genesis block and details

The proof number is different from the first block, which means mining is happening here. The genesis block is the initial block in any blockchain. As this is the first step in the process, it has no prior hash number. It will include evidence of labor, which will be the same for all blocks. Transactions will be placed here using the “hadcoin” coin. As soon as all of the blocks are added to the system, the length will grow and the system will grow too. It will also contain a timestamp, which is a record of the moment when it was first added to the list. In Figure 14, the fourth block is mined. After mining, it will automatically be added here and will show the message text. The difficulty is always set at a certain time interval and then modified every two weeks, such that a block may be constructed at a predetermined time period. As a result, the difficulty of the network sets a predetermined time period between building two blocks, which is roughly 10 minutes (in Bitcoin).

```

"index": 4,
"previous_hash": "f972c9ab8ff358c576c2613c567d7035170335f6707d044d16e4c05ed81f4c68",
"proof": 21391,
"timestamp": "2021-05-23 04:03:32.996029",

```

Fig 5 Adding blocks in the list.

Previous_hash is the hash number of its immediate previous hash and proof is the unique number of each block. The Timestamp function will show the exact time of when it was mined. The most crucial aspect of this system is mining. This mining is done using a fixed algorithm. Many blocks may be mined at once, but only one will get the proper code and be added to the list.

This block will get the prize, while the others will not. The procedure, with the exception of mining, will not be particularly genuine. In Figure 15, a block has been mined and this will be added to the main chain. The admin will get to know that with the message “Congratulations, you just mined a block!,” this is a confirmation text for miners, and with this, it will ensure mining. The data is then “hashed” by the node, which converts it into a hash value or “hash,” which must always include a specific number of zeros. The node determines if a hash satisfies the difficulty requirements. The hash must begin with the appropriate number of zeroes. If the hash satisfies the difficulty requirements, it is disseminated to the rest of the network’s miners. The first miner to discover a valid hash converts the block into a new block and is paid for the block reward and fees.

```

"index": 4,
"message": "Congratulations, you just mined a block!",
"previous_hash": "2a3f053f66fe14ac5feb2b4c6120d9afbd9b8061e710e65c8217d95dbd8e22ef",
"proof": 21391,
"timestamp": "2021-05-24 20:48:06.233844"

```

Fig 6 After mining text in postman.

It will display the index number of 4 for this specific block. A message text that confirms whether or not the block has been mined. If mining does not take place, the output will be negative. Every block has a unique number, which for this block is 21391. This system's timestamp shows when it was mined. There is no other way to control this system; it has its own set of rules that it will adhere to throughout the system. In Figure 16, in the transaction section, the amount indicates how many times the sender sends and the sender receives a separate unique number for each transaction. The first miner has a hexadecimal number of sixty-four digits (a "hash") that exceeds or equals the goal hash. It is pretty much a deviation.

```
"transaction": [  
  {  
    "amount": 1,  
    "receiver": "hadcoin5001",  
    "sender": "9f76ed3cb56b4824be8689a91afc2148"  
  }  
],
```

Fig 7 Transaction occurs in postman

This section depicts what the sender and recipient will get once the virtual transaction is completed. The sender and receiver will be reconnected as a result of this procedure, and since they are both unique, they will not be confused by any other customers. For these two clients, both of these figures are produced. Whenever a blockchain transaction flag is raised, there must be a blockchain consensus to update it on the blockchain. Installed on the blockchain network, members nodes in a blockchain consensus protocol agree on a ledger content and cryptographic hash and digital signatures to guarantee the integrity of transactions instead of depending on third parties to broker transactions. These blockchain transactions, if validated, are deemed successful and irrevocable. Transactions depend a lot on hash and hash values. Figure 17 shows that if it is needed to check if the blockchain is mining correctly or not, then with the `is_valid` command, it can be checked. If it stops working, then it will not be valid.

```

1  [E]
2  "message": "All good. The blockchain is valid"
3  [E]
    
```

Fig8 Valid or invalid checking in postman.

If any sort of unauthentic behavior is detected, the chain will be immediately disrupted. The validation text will not be displayed if this is the case. It will display the phrase “There must be a problem.” As a result, the system’s working process must be halted, and data must be double checked. As previously said, nothing can be altered manually, and each piece of data will have its own unique identification. This is an advantage of the system. Figure 18 is from Ganache after a transaction occurs in a smart contract.

ADDRESS	BALANCE	TX COUNT	INDEX
0x2E7FeaE564C05F1E3ae788ac6201d1F95329A744	99.97 ETH	3	1

Fig 9 Proof of the transaction data in Ganache.

Before the transaction happened, the balance of ethereum was 100 ETH and the TX COUNT was 0. After the transaction occurs, it becomes 99.97 ETH and the TX COUNT becomes 3 because we have mined three times. Here we need to use its private key code, which is just right after the index. In Figure 19, it is shown that all the transaction data will be stored in the transactions section of Ganache.

TX HASH	FROM ADDRESS	CREATED CONTRACT ADDRESS	GAS USED	VALUE
0x8522bedfc18c91f0fa4fd772f9198421a9910057ed8dcca3a754a54b1acd2713	0x2E7FeaE564C05F1E3ae788ac6201d1F95329A744	0x7ec5005f4c312070aa4460ba6669c7c04b821ff9f	228339	0

Fig 10 Adding the transaction data in Ganache.

The address of who has made the transaction, how much he has used, and how many times will be stored in this section. The gas used value will be autogenerated by the ganache website from the data of my_wallet account. This is the most secure way to the transaction by using your own coin through ethereum, and the data are also safe and secure. They all have their own distinct worth that cannot be duplicated. The whole system will be separated and secured as a result of this. Hadcoin’s approach provides greater security than the conventional method. In Figure 20, it depicts all of the transaction records.

Transactions		
Transactions	Status	Timestamp
transaction1	CLEARED	Date.now()
transaction2	CLEARED	Date.now()
transaction3	CLEARED	Date.now()
transaction4	CLEARED	Date.now()
transaction5	CLEARED	Date.now()

Fig 11 Record of all the transactions.

The image is only viewable by accessing the administrator panel. When a transaction between a seller and buyer is successful, the data for the record will be updated in the administration control panel. Additionally, the date and time of the transaction are displayed. Every transaction is recorded here, and the list will become larger as more transactions are made. Only 5 transactions have been made thus far, according to this section. When the status is clear, it indicates that both the buyer and the seller have completed their transaction. The Date now option will provide time information. It contains all of the transaction information.

5.2 Discussion:

In the realm of supply chain management, the ongoing development of blockchain technology marks the early stages of a transformative era, often referred to as Industry 4.0. This new era is characterized by the convergence of various cutting-edge technologies, including robotics, 5G connectivity, the Internet of Things (IoT), 3D printing, and big data, all of which can be seamlessly integrated with blockchain systems. One particularly promising application of this integration is seen in the IoT ecosystem. By combining IoT capabilities with blockchain technology, the traceability of products within the supply chain can be greatly enhanced. This means that both consumers and retailers can access comprehensive records that trace the entire journey of a product, from its origin to its final destination. Furthermore, these integrated systems can offer valuable insights into the supply chain's delivery processes. For instance, machine learning models can be employed to predict potential risks, and they can also aid in tracing the sources of raw materials. To unlock the full potential of such a system, various types of sensors can be strategically deployed throughout the supply chain network, generating diverse traceability reports [22]. The synergy of blockchain, IoT, and other advanced technologies brings about several key advantages for supply chain management. By leveraging IoT data, logistics resources can be optimally allocated, enhancing operational efficiency. This means that clients can easily track the status of their deliveries, providing them with real-time updates and minimizing any logistical complications.

6. CONCLUSION:

Blockchain technology has the potential to revolutionize supply chain operations by providing customers with unprecedented visibility into the origins of products and ensuring adherence to ethical standards. The utilization of blockchain in supply chain management holds the promise of alleviating longstanding issues, including the burdensome paperwork that has plagued traditional supply chains. By creating a decentralized, immutable ledger and enabling the digitization of physical assets, organizations can achieve end-to-end product traceability. This ushers in an era of enhanced transparency, making supply chains more efficient and secure.

However, the journey towards implementing blockchain in supply chain management is not without its challenges. Widespread adoption requires specialized expertise, and the evolving regulatory landscape across different jurisdictions adds complexity to supply chain networks. Despite these hurdles, it is plausible that blockchain-based solutions will gradually replace conventional supply chain practices and networks, albeit through a gradual transition.

.The Prospects of Blockchain-Powered Supply Chains The burgeoning demand for blockchain-driven supply chains is fundamentally rooted in consumers' heightened desire for precise product provenance and ethical production standards verification. Within the realm of supply chain management, the utility of blockchain technology holds immense promise, poised to alleviate persistent issues within traditional supply chains, such as the cumbersome paperwork burdens. Furthermore, the advent of a decentralized, unalterable ledger of all transactions and the digital transformation of tangible assets by organizations lays the foundation for comprehensive product tracking, spanning from the manufacturing floor to the final delivery destination. This evolution promises a paradigm shift toward a supply chain that is inherently more transparent and observable.

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